

SAFETY DATA SHEET

DOW FRANCE S.A.S.

Safety Data Sheet according to Reg. (EU) No 2015/830

Product name: VORACOR™ CY 3001 Isocyanate

Revision Date: 20.01.2020 Version: 8.0 Date of last issue: -Print Date: 05.05.2020

DOW FRANCE S.A.S. encourages and expects you to read and understand the entire (M)SDS, as there is important information throughout the document. We expect you to follow the precautions identified in this document unless your use conditions would necessitate other appropriate methods or actions.

SECTION 1: IDENTIFICATION OF THE SUBSTANCE/MIXTURE AND OF THE COMPANY/UNDERTAKING

1.1 Product identifier

Product name: VORACOR™ CY 3001 Isocyanate

Chemical name of the substance: Diphenylmethane Diisocyanate, isomers and homologues

CASRN: 9016-87-9 **EC-No.:** 618-498-9

1.2 Relevant identified uses of the substance or mixture and uses advised against Identified uses: Component(s) for the manufacture of urethane polymers. For industrial use.

1.3 Details of the supplier of the safety data sheet COMPANY IDENTIFICATION

DOW FRANCE S.A.S. 23 AVENUE JULES RIMET 93210 LA PLAINE SAINT-DENIS FRANCE

Customer Information Number: (31) 115 67 2626

SDSQuestion@dow.com

1.4 EMERGENCY TELEPHONE NUMBER

24-Hour Emergency Contact: 00 33 388 736 000 **Local Emergency Contact:** 00 33 388 736 000

ORFILA: + 33 (0)1 45 42 59 59

SECTION 2: HAZARDS IDENTIFICATION

2.1 Classification of the substance or mixture

Classification according to Regulation (EC) No 1272/2008:

Acute toxicity - Category 4 - Inhalation - H332 Skin irritation - Category 2 - H315
Eye irritation - Category 2 - H319

Respiratory sensitisation - Category 1 - H334

Skin sensitisation - Category 1 - H317

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Carcinogenicity - Category 2 - H351

Specific target organ toxicity - single exposure - Category 3 - H335

Specific target organ toxicity - repeated exposure - Category 2 - Inhalation - H373

For the full text of the H-Statements mentioned in this Section, see Section 16.

2.2 Label elements

Labelling according to Regulation (EC) No 1272/2008:

Hazard pictograms





Signal word: DANGER

Hazard statements

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H351	Suspected of causing cancer.
H373	May cause damage to organs (Respiratory Tract) through prolonged or repeated
	exposure if inhaled.

Precautionary statements

P201	Obtain special instructions before use.
P260	Do not breathe dust, fume, gas, mist, vapours and/or spray.
P264	Wash skin thoroughly after handling.
P280	Wear protective gloves, protective clothing, eye protection and/or face protection.
P304 + P340	IF INHALED: Remove person to fresh air and keep comfortable for breathing. Call a
+ P312	POISON CENTER and/or doctor if you feel unwell.
P308 + P313	IF exposed or concerned: Get medical advice and/or attention.

2.3 Other hazards

This product contains no substances assessed to be PBT or vPvB at levels of 0.1% or higher.

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

3.1 Substances

This product is a substance.

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CASRN / EC-No. / Index-No.	REACH Registration Number	Concentration	Component	Classification: REGULATION (EC) No 1272/2008
CASRN 9016-87-9 EC-No. 618-498-9 Index-No.	_	100,0%	Diphenylmethane Diisocyanate, isomers and homologues	Acute Tox 4 - H332 Skin Irrit 2 - H315 Eye Irrit 2 - H319 Resp. Sens 1 - H334 Skin Sens 1 - H317 Carc 2 - H351 STOT SE - 3 - H335 STOT RE - 2 - H373
CASRN 101-68-8 EC-No. 202-966-0 Index-No. 615-005-00-9	01-2119457014-47	30,0 - 50,0 %	4,4'- methylenediphenyl diisocyanate	Acute Tox 4 - H332 Skin Irrit 2 - H315 Eye Irrit 2 - H319 Resp. Sens 1 - H334 Skin Sens 1 - H317 Carc 2 - H351 STOT SE - 3 - H335 STOT RE - 2 - H373

For the full text of the H-Statements mentioned in this Section, see Section 16.

Note

Note: CAS 101-68-8 is an MDI isomer that is part of CAS 9016-87-9.

SECTION 4: FIRST AID MEASURES

4.1 Description of first aid measures General advice:

First Aid responders should pay attention to self-protection and use the recommended protective clothing (chemical resistant gloves, splash protection). If potential for exposure exists refer to Section 8 for specific personal protective equipment.

Inhalation: Move person to fresh air. If not breathing, give artificial respiration; if by mouth to mouth use rescuer protection (pocket mask, etc). If breathing is difficult, oxygen should be administered by qualified personnel. Call a physician or transport to a medical facility.

Skin contact: Remove material from skin immediately by washing with soap and plenty of water. Remove contaminated clothing and shoes while washing. Seek medical attention if irritation persists. Wash clothing before reuse. An MDI skin decontamination study demonstrated that cleaning very soon after exposure is important, and that a polyglycol-based skin cleanser or corn oil may be more effective than soap and water. Discard items which cannot be decontaminated, including leather articles such as shoes, belts and watchbands. Suitable emergency safety shower facility should be available in work area.

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Eye contact: Immediately flush eyes with water; remove contact lenses, if present, after the first 5 minutes, then continue flushing eyes for at least 15 minutes. Obtain medical attention without delay, preferably from an ophthalmologist. Suitable emergency eye wash facility should be immediately available.

Ingestion: If swallowed, seek medical attention. Do not induce vomiting unless directed to do so by medical personnel.

4.2 Most important symptoms and effects, both acute and delayed:

Aside from the information found under Description of first aid measures (above) and Indication of immediate medical attention and special treatment needed (below), any additional important symptoms and effects are described in Section 11: Toxicology Information.

4.3 Indication of any immediate medical attention and special treatment needed Notes to physician: Maintain adequate ventilation and oxygenation of the patient. May cause respiratory sensitization or asthma-like symptoms. Bronchodilators, expectorants and antitussives may be of help. Treat bronchospasm with inhaled beta2 agonist and oral or parenteral corticosteroids. Respiratory symptoms, including pulmonary edema, may be delayed. Persons receiving significant exposure should be observed 24-48 hours for signs of respiratory distress. If you are sensitized to diisocyanates, consult your physician regarding working with other respiratory irritants or sensitizers. Treatment of exposure should be directed at the control of symptoms and the clinical condition of the patient. Excessive exposure may aggravate preexisting asthma and other respiratory disorders (e.g. emphysema, bronchitis, reactive airways dysfunction syndrome).

SECTION 5: FIREFIGHTING MEASURES

5.1 Extinguishing media

Suitable extinguishing media: Water fog or fine spray.. Dry chemical fire extinguishers.. Carbon dioxide fire extinguishers.. Foam.. Alcohol resistant foams (ATC type) are preferred. General purpose synthetic foams (including AFFF) or protein foams may function, but will be less effective...

Unsuitable extinguishing media: Do not use direct water stream.. May spread fire..

5.2 Special hazards arising from the substance or mixture

Hazardous combustion products: During a fire, smoke may contain the original material in addition to combustion products of varying composition which may be toxic and/or irritating.. Combustion products may include and are not limited to:. Nitrogen oxides.. Isocyanates.. Hydrogen cyanide.. Carbon monoxide.. Carbon dioxide..

Unusual Fire and Explosion Hazards: Product reacts with water. Reaction may produce heat and/or gases.. This reaction may be violent.. Container may rupture from gas generation in a fire situation.. Violent steam generation or eruption may occur upon application of direct water stream to hot liquids.. Dense smoke is produced when product burns..

5.3 Advice for firefighters

Fire Fighting Procedures: Keep people away. Isolate fire and deny unnecessary entry... Stay upwind. Keep out of low areas where gases (fumes) can accumulate.. Water is not

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recommended, but may be applied in large quantities as a fine spray when other extinguishing agents are not available.. Do not use direct water stream. May spread fire.. Fight fire from protected location or safe distance. Consider the use of unmanned hose holders or monitor nozzles.. Immediately withdraw all personnel from the area in case of rising sound from venting safety device or discoloration of the container. Move container from fire area if this is possible without hazard.. Use water spray to cool fire-exposed containers and fire-affected zone until fire is out.. Contain fire water run-off if possible. Fire water run-off, if not contained, may cause environmental damage.. Review the "Accidental Release Measures" and the "Ecological Information" sections of this (M)SDS...

Special protective equipment for firefighters: Wear positive-pressure self-contained breathing apparatus (SCBA) and protective fire fighting clothing (includes fire fighting helmet. coat, trousers, boots, and gloves).. Avoid contact with this material during fire fighting operations. If contact is likely, change to full chemical resistant fire fighting clothing with selfcontained breathing apparatus. If this is not available, wear full chemical resistant clothing with self-contained breathing apparatus and fight fire from a remote location.. For protective equipment in post-fire or non-fire clean-up situations, see Section 8 of the safety data sheet...

SECTION 6: ACCIDENTAL RELEASE MEASURES

- 6.1 Personal precautions, protective equipment and emergency procedures: Isolate area. Keep unnecessary and unprotected personnel from entering the area. Keep personnel out of low areas. Keep upwind of spill. Spilled material may cause a slipping hazard. Ventilate area of leak or spill. If available, use foam to smother or suppress. Refer to section 7, Handling, for additional precautionary measures. See Section 10 for more specific information. Use appropriate safety equipment. For additional information, refer to Section 8, Exposure Controls and Personal Protection.
- 6.2 Environmental precautions: Prevent from entering into soil, ditches, sewers, waterways and/or groundwater. See Section 12, Ecological Information.
- 6.3 Methods and materials for containment and cleaning up: Contain spilled material if possible. Absorb with materials such as: Dirt. Vermiculite. Sand. Clay. Do NOT use absorbent materials such as: Cement powder (Note: may generate heat). Collect in suitable and properly labeled open containers. Do not place in sealed containers. Suitable containers include: Metal drums. Plastic drums. Polylined fiber pacs. Wash the spill site with large quantities of water. Attempt to neutralize by adding suitable decontaminant solution: Formulation 1: sodium carbonate 5 - 10%; liquid detergent 0.2 - 2%; water to make up to 100%, OR Formulation 2: concentrated ammonia solution 3 - 8%; liquid detergent 0.2 - 2%; water to make up to 100%. If ammonia is used, use good ventilation to prevent vapor exposure. Contact your supplier for clean-up assistance. See Section 13, Disposal Considerations, for additional information.
- **6.4 Reference to other sections:** References to other sections, if applicable, have been provided in the previous sub-sections.

SECTION 7: HANDLING AND STORAGE

7.1 Precautions for safe handling: Avoid breathing vapor. Avoid contact with eyes, skin, and clothing. Avoid prolonged or repeated contact with skin. Use with adequate ventilation. Wash

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thoroughly after handling. This material is hygroscopic in nature. Keep container tightly closed. See Section 8, EXPOSURE CONTROLS AND PERSONAL PROTECTION.

Spills of these organic materials on hot fibrous insulations may lead to lowering of the autoignition temperatures possibly resulting in spontaneous combustion.

7.2 Conditions for safe storage, including any incompatibilities: Store in a dry place. Protect from atmospheric moisture. Do not store product contaminated with water to prevent potential hazardous reaction. See Section 10 for more specific information. Additional storage and handling information on this product may be obtained by calling your sales or customer service contact.

Storage stability

Storage temperature: **Storage Period:** 24 - 41 °C 6 Month

7.3 Specific end use(s): See the technical data sheet on this product for further information.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

8.1 Control parameters

If exposure limits exist, they are listed below. If no exposure limits are displayed, then no values are applicable.

Component	Regulation	Type of listing	Value	
4,4'-methylenediphenyl	ACGIH	TWA	0,005 ppm	
diisocyanate				
	Further information: resp se	ns: Respiratory sensitization		
	Dow IHG	TWA	0,005 ppm	
	Dow IHG	STEL	0,02 ppm	
	FR VLE	VLCT (VLE)	0,2 mg/m3 0,02 ppm	
	Further information: C2: Possibly carcinogenic to humans; 3: Certain or all short terr			
	limit values apply for concentrations measured during a 5 minutes period; AR: Risk for sensitisation of the airways; normal: Indicative exposure limits			
	FR VLE	VME	0,1 mg/m3 0,01 ppm	
	Further information: C2: Possibly carcinogenic to humans; AR: Risk for sensitisation			
	the airways; normal: Indicative exposure limits			

Recommended monitoring procedures

Monitoring of the concentration of substances in the breathing zone of workers or in the general workplace may be required to confirm compliance with the Occupational Exposure Limits and the adequacy of exposure controls. For some substances biological monitoring may also be appropriate. Validated exposure measurement methods should be applied by a competent person and samples should be analysed by an accredited laboratory.

Reference should be made to monitoring standards, such as the following: European Standard EN 689 (Workplace atmospheres - Guidance for the assessment of exposure by inhalation to chemical agents for comparison with limit values and measurement strategy); European Standard EN 14042 (Workplace atmospheres - Guide for the application and use of procedures for the assessment of exposure to chemical and biological agents); European Standard EN 482 (Workplace atmospheres -General requirements for the performance of procedures for the measurement of chemical agents). Reference to national guidance documents for methods for the determination of hazardous substances will also be required.

Examples of sources of recommended exposure measurement methods are given below or contact the supplier. Further national methods may be available.

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National Institute of Occupational Safety and Health (NIOSH), USA: Manual of Analytical Methods. Occupational Safety and Health Administration (OSHA), USA: Sampling and Analytical Methods. Health and Safety Executive (HSE), United Kingdom: Methods for the Determination of Hazardous Substances.

Institut für Arbeitsschutz Deutschen Gesetzlichen Unfallversicherung (IFA), Germany. L'Institut National de Recherche et de Securité, (INRS), France.

Derived No Effect Level

4,4'-methylenediphenyl diisocyanate

Workers

Acute systemic effects		Acute lo	cal effects	Long-term systemic effects		Long-term local effects	
Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation	Dermal	Inhalation
50 mg/kg	0,1 mg/m3	28,7	0,1 mg/m3	n.a.	0,05	n.a.	0,05 mg/m3
bw/day		mg/cm2			mg/m3		

Consumers

Acute systemic effects		Acute loc	al effects	Long-term systemic effects		Long-term local effects			
Dermal	Inhalation	Oral	Dermal	Inhalation	Dermal	Inhalation	Oral	Dermal	Inhalation
25 mg/kg	0,05	20 mg/kg	17,2	0,05	n.a.	0,025	n.a.	n.a.	0,025
bw/day	mg/m3	bw/day	mg/cm2	mg/m3		mg/m3			mg/m3

Predicted No Effect Concentration

4.4'-methylenediphenyl diisocyanate

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Compartment	PNEC			
Fresh water	1 mg/l			
Marine water	0,1 mg/l			
Intermittent use/release	10 mg/l			
Soil	1 mg/kg dry weight (d.w.)			
Sewage treatment plant	1 mg/l			

8.2 Exposure controls

Engineering controls: Use only with adequate ventilation. Local exhaust ventilation may be necessary for some operations. Provide general and/or local exhaust ventilation to control airborne levels below the exposure guidelines. Exhaust systems should be designed to move the air away from the source of vapor/aerosol generation and people working at this point. The odor and irritancy of this material are inadequate to warn of excessive exposure.

Individual protection measures

Eye/face protection: Use chemical goggles. Chemical goggles should be consistent with EN 166 or equivalent.

Skin protection

Hand protection: Use chemical resistant gloves classified under Standard EN374: Protective gloves against chemicals and micro-organisms. Examples of preferred glove barrier materials include: Butyl rubber. Chlorinated polyethylene. Polyethylene. Ethyl vinyl alcohol laminate ("EVAL"). Examples of acceptable glove barrier materials include: Neoprene. Nitrile/butadiene rubber ("nitrile" or "NBR"). Polyvinyl chloride ("PVC" or "vinyl"). Viton. When prolonged or frequently repeated contact may occur,

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> a glove with a protection class of 5 or higher (breakthrough time greater than 240 minutes according to EN 374) is recommended. When only brief contact is expected, a glove with a protection class of 3 or higher (breakthrough time greater than 60 minutes according to EN 374) is recommended. Glove thickness alone is not a good indicator of the level of protection a glove provides against a chemical substance as this level of protection is also highly dependent on the specific composition of the material that the glove is fabricated from. The thickness of the glove must, depending on model and type of material, generally be more than 0.35 mm to offer sufficient protection for prolonged and frequent contact with the substance. As an exception to this general rule it is known that multilayer laminate gloves may offer prolonged protection at thicknesses less than 0.35 mm. Other glove materials with a thickness of less than 0.35 mm may offer sufficient protection when only brief contact is expected. NOTICE: The selection of a specific glove for a particular application and duration of use in a workplace should also take into account all relevant workplace factors such as, but not limited to: Other chemicals which may be handled, physical requirements (cut/puncture protection, dexterity, thermal protection), potential body reactions to glove materials, as well as the instructions/specifications provided by the glove supplier.

Other protection: Use protective clothing chemically resistant to this material. Selection of specific items such as face shield, boots, apron, or full body suit will depend on the task.

Respiratory protection: Atmospheric levels should be maintained below the exposure quideline. When atmospheric levels may exceed the exposure quideline, use an approved airpurifying respirator equipped with an organic vapor sorbent and a particle filter. For situations where the atmospheric levels may exceed the level for which an air-purifying respirator is effective, use a positive-pressure air-supplying respirator (air line or self-contained breathing apparatus). For emergency response or for situations where the atmospheric level is unknown, use an approved positive-pressure self-contained breathing apparatus or positivepressure air line with auxiliary self-contained air supply.

Use the following CE approved air-purifying respirator: Organic vapor cartridge with a particulate pre-filter, type AP2 (meeting standard EN 14387).

Environmental exposure controls

See SECTION 7: Handling and storage and SECTION 13: Disposal considerations for measures to prevent excessive environmental exposure during use and waste disposal.

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

9.1 Information on basic physical and chemical properties

Appearance

Physical state Liquid. Color Tan Odor Mild

Odor Threshold 0,4 ppm Based on Literature for MDI. Odor is inadequate

warning of excessive exposure.

Not applicable На

Melting point/range No test data available

Freezing point Literature forms crystals below 10°C

Boiling point (760 mmHg) Decomposes before boiling

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Flash point closed cup >= $200 \,^{\circ}\text{C}$ DIN 51758

Evaporation Rate (Butyl Acetate No test data available

= 1)

Flammability (solid, gas) Not Applicable

Flammability (liquids) Not expected to be a static-accumulating flammable liquid.

Lower explosion limitNo test data availableUpper explosion limitNo test data available

Vapor Pressure <= 0,00001 mmHg at 20 °C *Literature*

Relative Vapor Density (air = 1) 8,5 Literature

Relative Density (water = 1) 1,21 - 1,25 at 25 °C / 25 °C ASTM D891

Water solubility insoluble

Partition coefficient: n- No data available

octanol/water

Auto-ignition temperatureNo test data availableDecomposition temperatureNo test data available

Dynamic Viscosity 180 - 260 mPa.s at 25 °C *Literature* **Kinematic Viscosity** 100 - 250 mm2/s at 25 °C *ASTM D455*

Explosive properties Not explosive

Oxidizing properties No

9.2 Other information

Molecular weight No test data available

NOTE: The physical data presented above are typical values and should not be construed as a specification.

SECTION 10: STABILITY AND REACTIVITY

- **10.1 Reactivity:** Diisocyanates react with many materials and the rate of reaction increases with temperature as well as increased contact; these reactions can become violent. Contact is increased by stirring or if the other material mixes with the diisocyanate. Diisocyanates are not soluble in water and sink to the bottom, but react slowly at the interface. The reaction forms carbon dioxide gas and a layer of solid polyurea. Reaction with water will generate carbon dioxide and heat.
- 10.2 Chemical stability: Stable under recommended storage conditions. See Storage, Section 7.
- **10.3 Possibility of hazardous reactions:** Can occur. Exposure to elevated temperatures can cause product to decompose and generate gas. This can cause pressure build-up and/or rupturing of closed containers. Polymerization can be catalyzed by: Strong bases. Water.
- **10.4 Conditions to avoid:** Exposure to elevated temperatures can cause product to decompose. Generation of gas during decomposition can cause pressure in closed systems. Pressure build-up can be rapid. Avoid moisture. Material reacts slowly with water, releasing carbon dioxide which can cause pressure buildup and rupture of closed containers. Elevated temperatures accelerate this reaction.

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10.5 Incompatible materials: Avoid contact with: Acids. Alcohols. Amines. Water. Ammonia. Bases. Metal compounds. Moist air. Strong oxidizers. Diisocyanates react with many materials and the rate of reaction increases with temperature as well as increased contact: these reactions can become violent. Contact is increased by stirring or if the other material mixes with the diisocyanate. Diisocyanates are not soluble in water and sink to the bottom, but react slowly at the interface. The reaction forms carbon dioxide gas and a layer of solid polyurea. Reaction with water will generate carbon dioxide and heat. Avoid contact with metals such as: Aluminum. Zinc. Brass. Tin. Copper. Galvanized metals. Avoid contact with absorbent materials such as: Moist organic absorbents. Avoid unintended contact with polyols. The reaction of polyols and isocyanates generate heat.

10.6 Hazardous decomposition products: Decomposition products depend upon temperature, air supply and the presence of other materials.. Gases are released during decomposition..

SECTION 11: TOXICOLOGICAL INFORMATION

Toxicological information appears in this section when such data is available.

11.1 Information on toxicological effects

Information on likely routes of exposure

Ingestion, Inhalation, Skin contact, Eye contact.

Acute toxicity (represents short term exposures with immediate effects - no chronic/delayed effects known unless otherwise noted)

Acute oral toxicity

Low toxicity if swallowed. Small amounts swallowed incidentally as a result of normal handling operations are not likely to cause injury; however, swallowing larger amounts may cause injury. Observations in animals include: Gastrointestinal irritation.

As product: Single dose oral LD50 has not been determined.

Based on information for component(s):

LD50, > 2 000 mg/kg Estimated.

Information for components:

Diphenylmethane Diisocyanate, isomers and homologues

Typical for this family of materials. LD50, Rat, > 10 000 mg/kg

4,4'-methylenediphenyl diisocyanate

LD50, Rat, > 2 000 mg/kg No deaths occurred at this concentration.

Acute dermal toxicity

Prolonged skin contact is unlikely to result in absorption of harmful amounts.

As product: The dermal LD50 has not been determined.

Based on information for component(s):

LD50, > 2 000 mg/kg Estimated.

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Information for components:

Diphenylmethane Diisocyanate, isomers and homologues

Typical for this family of materials. LD50, Rabbit, > 9 400 mg/kg

4,4'-methylenediphenyl diisocyanate

LD50, Rabbit, > 9 400 mg/kg

Acute inhalation toxicity

At room temperature, vapors are minimal due to low volatility. However, certain operations may generate vapor or mist concentrations sufficient to cause respiratory irritation and other adverse effects. Such operations include those in which the material is heated, sprayed or otherwise mechanically dispersed such as drumming, venting or pumping. Excessive exposure may cause irritation to upper respiratory tract (nose and throat) and lungs. May cause pulmonary edema (fluid in the lungs.) Effects may be delayed. Decreased lung function has been associated with overexposure to isocyanates.

As product: The LC50 has not been determined.

Information for components:

Diphenylmethane Diisocyanate, isomers and homologues

LC50, Rat, 4 Hour, dust/mist, 0,49 mg/l

For similar material(s): 4,4'-Methylenediphenyl diisocyanate (CAS 101-68-8). LC50, Rat, 1 Hour, Aerosol, 2,24 mg/l

For similar material(s): 2,4'-Diphenylmethane diisocyanate (CAS 5873-54-1). LC50, Rat, 4 Hour, Aerosol, 0,387 mg/l

4,4'-methylenediphenyl diisocyanate

LC50, Rat, 1 Hour, dust/mist, 2,24 mg/l

Skin corrosion/irritation

Based on information for component(s):

Prolonged contact may cause skin irritation with local redness.

May stain skin.

Information for components:

Diphenylmethane Diisocyanate, isomers and homologues

Prolonged contact may cause slight skin irritation with local redness. May stain skin.

4,4'-methylenediphenyl diisocyanate

Prolonged contact may cause moderate skin irritation with local redness. Repeated contact may cause moderate skin irritation with local redness. May stain skin.

Serious eye damage/eye irritation

Based on information for component(s):

May cause moderate eye irritation.

May cause slight temporary corneal injury.

Information for components:

Diphenylmethane Diisocyanate, isomers and homologues

May cause moderate eye irritation.

May cause slight temporary corneal injury.

4,4'-methylenediphenyl diisocyanate

May cause moderate eye irritation.

May cause slight temporary corneal injury.

Sensitization

For skin sensitization:

A component in this mixture has been shown to be a skin sensitizer.

Animal studies have shown that skin contact with isocyanates may play a role in respiratory sensitization.

For respiratory sensitization:

A component in this mixture may cause an allergic respiratory response.

MDI concentrations below the exposure guidelines may cause allergic respiratory reactions in individuals already sensitized.

Asthma-like symptoms may include coughing, difficult breathing and a feeling of tightness in the chest. Occasionally, breathing difficulties may be life threatening.

Information for components:

Diphenylmethane Diisocyanate, isomers and homologues

For skin sensitization:

Skin contact may cause an allergic skin reaction.

Animal studies have shown that skin contact with isocyanates may play a role in respiratory sensitization.

For respiratory sensitization:

May cause allergic respiratory reaction.

MDI concentrations below the exposure guidelines may cause allergic respiratory reactions in individuals already sensitized.

Asthma-like symptoms may include coughing, difficult breathing and a feeling of tightness in the chest. Occasionally, breathing difficulties may be life threatening.

4,4'-methylenediphenyl diisocyanate

For skin sensitization:

Skin contact may cause an allergic skin reaction.

Animal studies have shown that skin contact with isocyanates may play a role in respiratory sensitization.

For respiratory sensitization:

May cause allergic respiratory reaction.

MDI concentrations below the exposure guidelines may cause allergic respiratory reactions in individuals already sensitized.

Asthma-like symptoms may include coughing, difficult breathing and a feeling of tightness in the chest. Occasionally, breathing difficulties may be life threatening.

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Specific Target Organ Systemic Toxicity (Single Exposure)

Contains component(s) which are classified as specific target organ toxicant, single exposure, category 3.

Information for components:

Diphenylmethane Diisocyanate, isomers and homologues

May cause respiratory irritation. Route of Exposure: Inhalation Target Organs: Respiratory Tract

4,4'-methylenediphenyl diisocyanate

May cause respiratory irritation. Route of Exposure: Inhalation Target Organs: Respiratory Tract

Aspiration Hazard

Based on physical properties, not likely to be an aspiration hazard.

Information for components:

Diphenylmethane Diisocyanate, isomers and homologues

Based on physical properties, not likely to be an aspiration hazard.

4,4'-methylenediphenyl diisocyanate

Based on physical properties, not likely to be an aspiration hazard.

Chronic toxicity (represents longer term exposures with repeated dose resulting in chronic/delayed effects - no immediate effects known unless otherwise noted)

Specific Target Organ Systemic Toxicity (Repeated Exposure)

Tissue injury in the upper respiratory tract and lungs has been observed in laboratory animals after repeated excessive exposures to MDI/polymeric MDI aerosols.

Information for components:

Diphenylmethane Diisocyanate, isomers and homologues

Tissue injury in the upper respiratory tract and lungs has been observed in laboratory animals after repeated excessive exposures to MDI/polymeric MDI aerosols.

4,4'-methylenediphenyl diisocyanate

Tissue injury in the upper respiratory tract and lungs has been observed in laboratory animals after repeated excessive exposures to MDI/polymeric MDI aerosols.

Carcinogenicity

Lung tumors have been observed in laboratory animals exposed to respirable aerosol droplets of MDI/Polymeric MDI (6 mg/m3) for their lifetime. Tumors occurred concurrently with respiratory irritation and lung injury. Current exposure guidelines are expected to protect against these effects reported for MDI.

Information for components:

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Diphenylmethane Diisocyanate, isomers and homologues

Lung tumors have been observed in laboratory animals exposed to respirable aerosol droplets of MDI/Polymeric MDI (6 mg/m3) for their lifetime. Tumors occurred concurrently with respiratory irritation and lung injury. Current exposure guidelines are expected to protect against these effects reported for MDI.

4,4'-methylenediphenyl diisocyanate

Lung tumors have been observed in laboratory animals exposed to respirable aerosol droplets of MDI/Polymeric MDI (6 mg/m3) for their lifetime. Tumors occurred concurrently with respiratory irritation and lung injury. Current exposure guidelines are expected to protect against these effects reported for MDI.

Teratogenicity

In laboratory animals, MDI/polymeric MDI did not cause birth defects; other fetal effects occurred only at high doses which were toxic to the mother.

Information for components:

Diphenylmethane Diisocyanate, isomers and homologues

In laboratory animals, MDI/polymeric MDI did not cause birth defects; other fetal effects occurred only at high doses which were toxic to the mother.

4,4'-methylenediphenyl diisocyanate

Has been toxic to the fetus in laboratory animals at doses toxic to the mother. Did not cause birth defects in laboratory animals.

Reproductive toxicity

No specific, relevant data available for assessment.

Information for components:

Diphenylmethane Diisocyanate, isomers and homologues

No relevant data found.

4,4'-methylenediphenyl diisocyanate

No relevant data found.

Mutagenicity

Genetic toxicity data on MDI are inconclusive. MDI was weakly positive in some in vitro studies; other in vitro studies were negative. Animal mutagenicity studies were predominantly negative.

Information for components:

Diphenylmethane Diisocyanate, isomers and homologues

Genetic toxicity data on MDI are inconclusive. MDI was weakly positive in some in vitro studies; other in vitro studies were negative. Animal mutagenicity studies were predominantly negative.

4,4'-methylenediphenyl diisocyanate

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Genetic toxicity data on MDI are inconclusive. MDI was weakly positive in some in vitro studies; other in vitro studies were negative. Animal mutagenicity studies were predominantly negative.

SECTION 12: ECOLOGICAL INFORMATION

Ecotoxicological information appears in this section when such data is available.

12.1 Toxicity

Acute toxicity to fish

The measured ecotoxicity is that of the hydrolyzed product, generally under conditions maximizing production of soluble species.

Material is not classified as dangerous to aquatic organisms (LC50/EC50/IC50/LL50/EL50 greater than 100 mg/L in most sensitive species).

Based on information for a similar material:

LC50, Danio rerio (zebra fish), static test, 96 Hour, > 1 000 mg/l, OECD Test Guideline 203 or Equivalent

Acute toxicity to aquatic invertebrates

Based on information for a similar material:

EC50, Daphnia magna (Water flea), static test, 24 Hour, > 1 000 mg/l, OECD Test Guideline 202 or Equivalent

Acute toxicity to algae/aquatic plants

Based on information for a similar material:

NOEC, Desmodesmus subspicatus (green algae), static test, 72 Hour, Growth rate inhibition, 1 640 mg/l, OECD Test Guideline 201 or Equivalent

Toxicity to bacteria

Based on information for a similar material:

EC50, activated sludge, static test, 3 Hour, Respiration rates., > 100 mg/l

Toxicity to soil-dwelling organisms

EC50, Eisenia fetida (earthworms), Based on information for a similar material:, 14 d, > 1 000 mg/kg

Toxicity to terrestrial plants

EC50, Avena sativa (oats), Growth inhibition, 1 000 mg/l

EC50, Lactuca sativa (lettuce), Growth inhibition, 1 000 mg/l

12.2 Persistence and degradability

Biodegradability: In the aquatic and terrestrial environment, material reacts with water forming predominantly insoluble polyureas which appear to be stable. In the atmospheric environment, material is expected to have a short tropospheric half-life, based on calculations and by analogy with related diisocyanates.

10-day Window: Not applicable

Biodegradation: 0 % Exposure time: 28 d

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Method: OECD Test Guideline 302C or Equivalent

12.3 Bioaccumulative potential

Bioaccumulation: Bioconcentration potential is low (BCF < 100 or Log Pow < 3).

Bioconcentration factor (BCF): 92 Cyprinus carpio (Carp) 28 d

12.4 Mobility in soil

In the aquatic and terrestrial environment, movement is expected to be limited by its reaction with water forming predominantly insoluble polyureas.

12.5 Results of PBT and vPvB assessment

This substance is not considered to be persistent, bioaccumulating and toxic (PBT).

12.6 Other adverse effects

This substance is not on the Montreal Protocol list of substances that deplete the ozone layer.

SECTION 13: DISPOSAL CONSIDERATIONS

13.1 Waste treatment methods

This product, when being disposed of in its unused and uncontaminated state should be treated as a hazardous waste according to EC Directive 2008/98/EC. Any disposal practices must be in compliance with all national and provincial laws and any municipal or local by-laws governing hazardous waste. For used, contaminated and residual materials additional evaluations may be required. Do not dump into any sewers, on the ground, or into any body of water. Incineration under approved, controlled conditions using incinerators suitable or designed for the disposal of hazardous chemical wastes, is the preferred method for disposal. Small quantities of waste may be pretreated for example with polyol, to neutralise prior to disposal. Empty drums should be decontaminated (see Section 6) and either punctured and scrapped or given to an approved drum reconditioner.

The definitive assignment of this material to the appropriate EWC group and thus its proper EWC code will depend on the use that is made of this material. Contact the authorized waste disposal services.

SECTION 14: TRANSPORT INFORMATION

Classification for ROAD and Rail transport (ADR/RID):

14.1 UN number Not applicable

14.2 UN proper shipping name Not regulated for transport

14.3 Transport hazard class(es) Not applicable14.4 Packing group Not applicable

14.5 Environmental hazards Not considered environmentally hazardous based on

available data.

14.6 Special precautions for user No data available.

Classification for SEA transport (IMO-IMDG):

14.1 UN number Not applicable

14.2 UN proper shipping name Not regulated for transport

14.3 Transport hazard class(es) Not applicable 14.4 Packing group Not applicable

14.5 Environmental hazards Not considered as marine pollutant based on available data.

14.6 Special precautions for user No data available.

14.7 Transport in bulk according

to Annex I or II of MARPOL 73/78 and the IBC or IGC

Code

Consult IMO regulations before transporting ocean bulk

Classification for AIR transport (IATA/ICAO):

14.1 UN number Not applicable

14.2 UN proper shipping name Not regulated for transport

14.3 Transport hazard class(es) Not applicable 14.4 Packing group Not applicable 14.5 Environmental hazards Not applicable 14.6 Special precautions for user No data available.

This information is not intended to convey all specific regulatory or operational requirements/information relating to this product. Transportation classifications may vary by container volume and may be influenced by regional or country variations in regulations. Additional transportation system information can be obtained through an authorized sales or customer service representative. It is the responsibility of the transporting organization to follow all applicable laws, regulations and rules relating to the transportation of the material.

SECTION 15: REGULATORY INFORMATION

15.1 Safety, health and environmental regulations/legislation specific for the substance or mixture

REACh Regulation (EC) No 1907/2006

This product contains only components that have been either registered, are exempt from registration, are regarded as registered or are not subject to registration according to Regulation (EC) No. 1907/2006 (REACH)., The aforementioned indications of the REACH registration status are provided in good faith and believed to be accurate as of the effective date shown above. However, no warranty, express or implied, is given. It is the buyer's/user's responsibility to ensure that his/her understanding of the regulatory status of this product is correct.

REACH - Restrictions on the manufacture, placing on the market and use of certain dangerous substances, preparations and articles (Annex XVII) Conditions of restriction for the following entries should be considered:

Number on list 3

Diphenylmethane Diisocyanate, isomers and

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> homologues (Number on list 56) 4,4'-methylenediphenyl diisocyanate (Number on list 56)

Seveso III: Directive 2012/18/EU of the European Parliament and of the Council on the control of major-accident hazards involving dangerous substances.

Listed in Regulation: Not applicable

Installations classified for the protection of the environment (Environment Code R511-9) not determined

Occupational Illnesses (R-461-3, France): Table: 62 (Health effects caused by organic

isocyanates)

Further information

Take note of Directive 92/85/EEC regarding maternity protection or stricter national regulations, where applicable.

Take note of Directive 94/33/EC on the protection of young people at work or stricter national regulations, where applicable.

15.2 Chemical safety assessment

No Chemical Safety Assessment has been carried out for this substance/mixture.

SECTION 16: OTHER INFORMATION

Full text of H-Statements referred to under sections 2 and 3.

H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H332	Harmful if inhaled.
H334	May cause allergy or asthma symptoms or breathing difficulties if inhaled.
H335	May cause respiratory irritation.
H351	Suspected of causing cancer.
H373	May cause damage to organs through prolonged or repeated exposure if
	inhaled.

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Most recent revision(s) are noted by the bold, double bars in left-hand margin throughout this document.

Legend

5	
ACGIH	USA. ACGIH Threshold Limit Values (TLV)
Dow IHG	Dow Industrial Hygiene Guideline
FR VLE	France. Occupational Exposure Limits (INRS)
STEL	Short term exposure limit

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TWA	Time weighted average
VLCT (VLE)	Short Term Exposure Limit
VME	Time Weighted Average
Acute Tox.	Acute toxicity
Carc.	Carcinogenicity
Eye Irrit.	Eye irritation
Resp. Sens.	Respiratory sensitisation
Skin Irrit.	Skin irritation
Skin Sens.	Skin sensitisation
STOT RE	Specific target organ toxicity - repeated exposure
STOT SE	Specific target organ toxicity - single exposure

Full text of other abbreviations

ADN - European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways; ADR - European Agreement concerning the International Carriage of Dangerous Goods by Road; AICS - Australian Inventory of Chemical Substances; ASTM - American Society for the Testing of Materials; bw - Body weight; CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008; CMR - Carcinogen, Mutagen or Reproductive Toxicant; DIN -Standard of the German Institute for Standardisation; DSL - Domestic Substances List (Canada); ECHA - European Chemicals Agency; EC-Number - European Community number; ECx -Concentration associated with x% response; ELx - Loading rate associated with x% response; EmS -Emergency Schedule: ENCS - Existing and New Chemical Substances (Japan): ErCx - Concentration associated with x% growth rate response; GHS - Globally Harmonized System; GLP - Good Laboratory Practice; IARC - International Agency for Research on Cancer; IATA - International Air Transport Association: IBC - International Code for the Construction and Equipment of Ships carrying Dangerous Chemicals in Bulk; IC50 - Half maximal inhibitory concentration; ICAO - International Civil Aviation Organization; IECSC - Inventory of Existing Chemical Substances in China; IMDG -International Maritime Dangerous Goods; IMO - International Maritime Organization; ISHL - Industrial Safety and Health Law (Japan); ISO - International Organisation for Standardization; KECI - Korea Existing Chemicals Inventory; LC50 - Lethal Concentration to 50 % of a test population; LD50 - Lethal Dose to 50% of a test population (Median Lethal Dose); MARPOL - International Convention for the Prevention of Pollution from Ships; n.o.s. - Not Otherwise Specified; NO(A)EC - No Observed (Adverse) Effect Concentration; NO(A)EL - No Observed (Adverse) Effect Level; NOELR - No Observable Effect Loading Rate; NZIoC - New Zealand Inventory of Chemicals; OECD - Organization for Economic Co-operation and Development; OPPTS - Office of Chemical Safety and Pollution Prevention: PBT - Persistent, Bioaccumulative and Toxic substance: PICCS - Philippines Inventory of Chemicals and Chemical Substances; (Q)SAR - (Quantitative) Structure Activity Relationship; REACH - Regulation (EC) No 1907/2006 of the European Parliament and of the Council concerning the Registration, Evaluation, Authorisation and Restriction of Chemicals; RID - Regulations concerning the International Carriage of Dangerous Goods by Rail; SADT - Self-Accelerating Decomposition Temperature; SDS - Safety Data Sheet; SVHC - Substance of Very High Concern; TCSI - Taiwan Chemical Substance Inventory; TRGS - Technical Rule for Hazardous Substances; TSCA - Toxic Substances Control Act (United States); UN - United Nations; vPvB - Very Persistent and Very Bioaccumulative

Information Source and References

This SDS is prepared by Product Regulatory Services and Hazard Communications Groups from information supplied by internal references within our company.

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